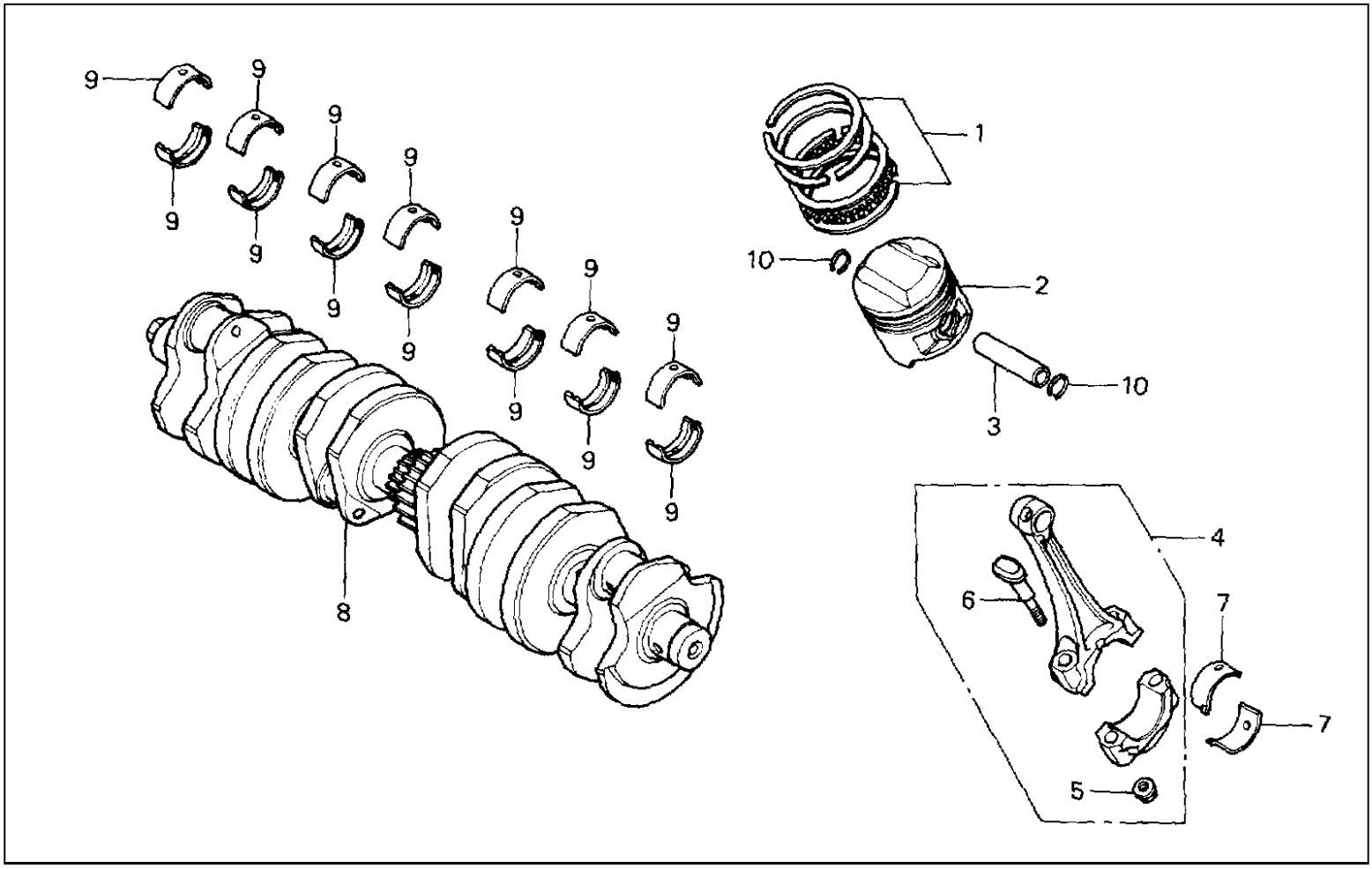


Ref. No.	Part No.	Description	Reqd. No. CBXZ
1	13011-422-004	Ring Set, Piston (Std.) (Riken)	6
	13011-422-005	Ring Set, Piston (Std.) (Teikoku)	6
	13021-422-004	Ring Set, Piston (0.25) (Riken)	(6)
	13021-422-005	Ring Set, Piston (0.25) (Teikoku)	(6)
	13031-422-004	Ring Set, Piston (0.50) (Riken)	(6)
	13031-422-005	Ring Set, Piston (0.50) (Teikoku)	(6)
	13041-422-004	Ring Set, Piston (0.75) (Riken)	(6)
	13041-422-005	Ring Set, Piston (0.75) (Teikoku)	(6)
	13051-422-004	Ring Set, Piston (1.00) (Riken)	(6)
	13051-422-005	Ring Set, Piston (1.00) (Teikoku)	(6)
2	13101-422-003	Piston (Std.)	6
	13102-422-003	Piston (0.25)	(6)
	13103-422-003	Piston (0.50)	(6)
	13104-422-003	Piston (0.75)	(6)
	13105-422-003	Piston (1.00)	(6)
3	13111-422-000	Pin, Piston	6
4	13201-422-000	Rod Assy. A, Connecting 13202-422-000	6
	13202-422-000	Rod Assy. B, Connecting	6
	13203-422-000	Rod Assy. C, Connecting 13204-422-000	6
	13204-422-000	Rod Assy. D, Connecting	6
	13205-422-000	Rod Assy. E, Connecting 13204-422-000	6

	13206-422-000	Rod Assy. F, Connecting	6
	13207-422-000	Rod Assy. G, Connecting 13206-422-000	6
5	13205-634-010	Nut, Connecting Rod	12
6	13213-422-004	Bolt, Connecting Rod	12
7	13215-413-003	Bearing B, Connecting Rod (Black) (Daido)	12
	13215-413-004	Bearing B, Connecting Rod (Black) (Taiho)	12
	13216-413-003	Bearing C, Connecting Rod (Brown) (Daido)	12
	13216-413-004	Bearing C, Connecting Rod (Brown) (Taiho)	12
	13217-413-003	Bearing D, Connecting Rod (Green) (Daido)	12
	13217-413-004	Bearing D, Connecting Rod (Green) (Taiho)	12
	13218-413-003	Bearing E, Connecting Rod (Yellow) (Daido)	12
	13218-413-004	Bearing E, Connecting Rod (Yellow) (Taiho)	12
8	13300-422-000	Crankshaft Assy.	1
9	13315-300-013	Bearing A, Crankshaft (Black) (Daido)	14
	13316-300-013	Bearing B, Crankshaft (Brown) (Daido)	14
	13317-300-013	Bearing C, Crankshaft (Green) (Daido)	14
	13318-300-013	Bearing D, Crankshaft (Yellow) (Daido)	14
10	94601-15000	Clip, Piston Pin, 15mm	12

Connecting rod bearing selection (Oil clearance 20-44µ)

Crank pin O. D. 36Ø / Connecting rod I. D. 39Ø		(Mark) A	B	C
		0 -0,008	-0,008 -0,016	-0,016 -0,024
(Mark) 1	0 +0,008	E (Yellow)	D (Green)	C (Brown)
2	+0,008 +0,016	D (Green)	C (Brown)	B (Black)
3	+0,016 +0,024	C (Brown)	B (Black)	

Crankshaft bearing selection (Oil clearance 20-44µ)

Crankshaft O. D. 36Ø / Crankcase I. D. 39Ø		(Mark) 1	2	3
		0 -0,008	-0,008 -0,016	-0,016 -0,024
(Mark) I	0 +0,008	D (Yellow)	C (Green)	B (Brown)
II	+0,008 +0,016	C (Green)	B (Brown)	A (Black)
III	+0,016 +0,024	B (Brown)	A (Black)	